# CellaTemp<sup>®</sup> PA 29 Multifunctional Pyrometer



Measurement of reflective metal surfaces at low temperatures

- Measuring range: 150 to 800 °C
- Focusable interchangeable optics
- Target sighting: through-the-lens or laser
- 2 current output signals and 2 gate inputs/outputs, freely configurable
- Correction for reflected ambient radiation
- Multiple configuration options for superior versatility
- Large LED display







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# CellaTemp® PA 29

CellaTemp PA 29 was specially designed to detect the temperature of shiny reflective metal objects at low temperatures. Because PA 13 works at a narrow spectral range of 1.8 – 2.2 µm, the effect of reflected ambient radiation will not interfere with the measurement. CellaTemp PA contains no moving parts and is thus nonwearing and maintenance-free.

CellaTemp PA features two analogue outputs. The user can define the measurands of the outputs. Alternatively, one of the signal outputs can be configured as an input. Two switching outputs also provide a variety of combination possibilities and can be used as gate inputs.

Aside from standard parameters such as emissivity, analogue current range and signal smoothing, CellaTemp PA features a number of new parameter settings. The pyrometer can be custom configured with an error correction curve. The transmittance of the protective lenses or compensation for reflected ambient radiation is factored into the calculated temperature reading. Another new optional feature is automatic temperature detection in discontinuous processes.

The optical system is infinitely adjustable, enabling precise targeting for distances ranging from a few millimeters up to several meters. Even spot diameters as small as 0.6 mm can be achieved with a high degree of precision. The CellaTemp PA can be supplied with either through-the-lens sighting or a laser spot light for target sighting.

CellaTemp PA's user-friendly keypad and LED display panel simplify operation and configuration. Temperature readings are easy to read from a distance of several meters. Parameters can be set directly using the pushbuttons or via USB interface from a PC. Because of its integrated software, CellaTemp PA can communicate with all commonly used Windows operating systems, regardless of language. Additionally, a networkcompatible RS 485 interface is available.

# **Technical Data**

#### Temperature range:

150 - 800 °C

#### Sensor:

Photodiode

## Spectral sensitivty:

 $1.8 - 2.2 \mu m$ 

#### Focusing range:

300 mm to ∞

### Distance to target size ratio:

40:1

#### Sighting:

Through-the-lens sighting or laser spot light

## 2 Analogue outputs:

0(4) - 20 mA linear, switchable, scaleable configuration option: 0-10 V voltage input

#### Load:

max. 500  $\Omega$ 

#### 2 Switching inputs / outputs

Open Collector 24 V, ≤ 30 mA highly versatile

#### Data communication:

- USB
- RS 485

(integrated menu-driven user interface to set parameters and transmit data to a PC)

#### Response time t98:

- ≤ 50 ms (T > 150 °C)
- ≤ 15 ms (T > 200 °C)
- $\leq$  2 ms (T > 350 °C)

## Resolution

#### **Current output:**

0.2 K + 0.03 % of selected range

## Temperature reading:

 $0.1~\mathrm{K}$  <  $200~\mathrm{^{\circ}C}$ 

1 K > 200 °C

## USB / RS 485:

0.1 K in terminal mode

## Measurement uncertainty:

0.75 % of temp. reading, at least 5 K (at  $\varepsilon$  = 1 and Ta = +23 °C)

## Repeatability:

1 K

## Temperature coefficient:

≤ 0.25 K/K (T < 500 °C) ≤ 0.05 %/K (T > 500 °C) of temp. reading [°C] (deviation to 23 °C)

## LED display:

4-digit (digit height 8 mm)

#### Power requirement:

24 V DC +10% / -20% Current input ≤ 135 mA (150 mA with laser sighting) Ripple ≤ 200 mV

## Permissible humidity:

95 % RH max. (non-condensing)

# Ambient temperature:

0 - 65 °C (without cooling)

## Storage temperature:

-20 - +80 °C

## **Dimensions:**

Ø 65 x 220 mm (incl. connector)

#### Housing material:

Stainless steel

## Protection:

IP65 according to DIN 40050

# **Adjustable Parameters**

- Measuring range
- Current range and voltage range for analogue inputs and outputs
- Smoothing function
- Min/Max (peak picker)
- Simulation of current and temperature for diagnostics
- Emissivity
- Transmission factor
- Correction feature
- Data storage mode
- Alarm contacts

## **Accessories**

- Air purge PZ 20/A
- Protection jacket PA 40/B
- Cooling jacket PA 20/B
- Mounting bracket PA 11/U
- Mounting bracket, adjustable PA 11/K
- Calibration certificate according to DIN ISO 9001

Subject to technical modifications without notice 2010/12

02 - 2636 - 0009

02 - 2636 - 4753 www.gilwoo.co.kr giltron@chol.com

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